

Fig. 1

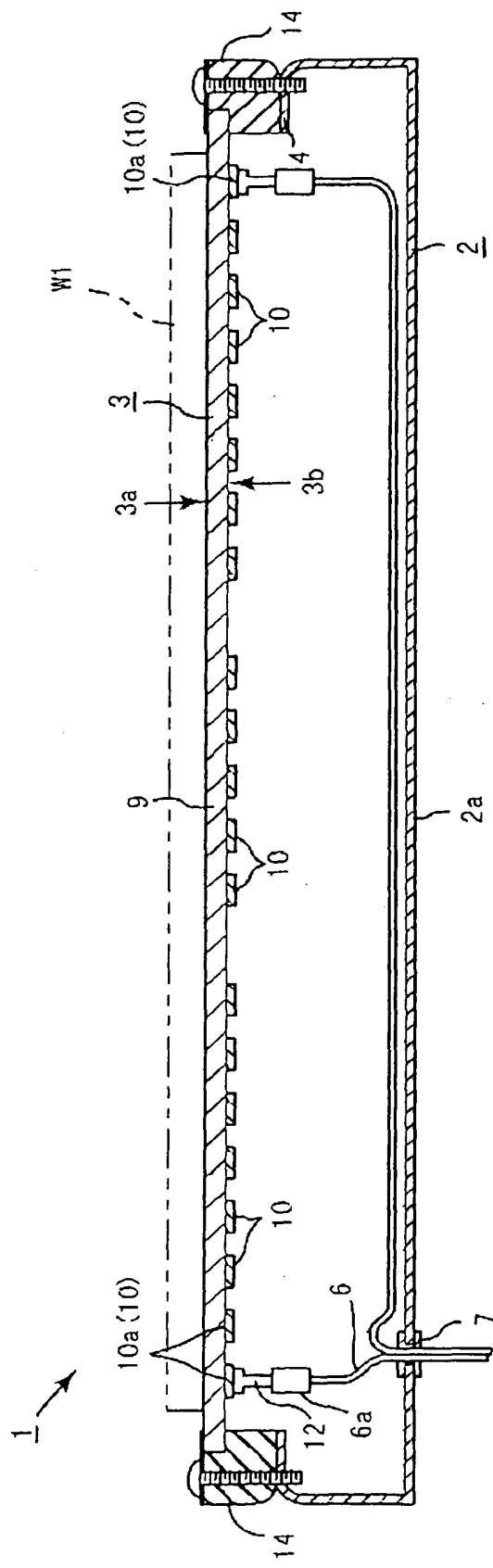


Fig.2

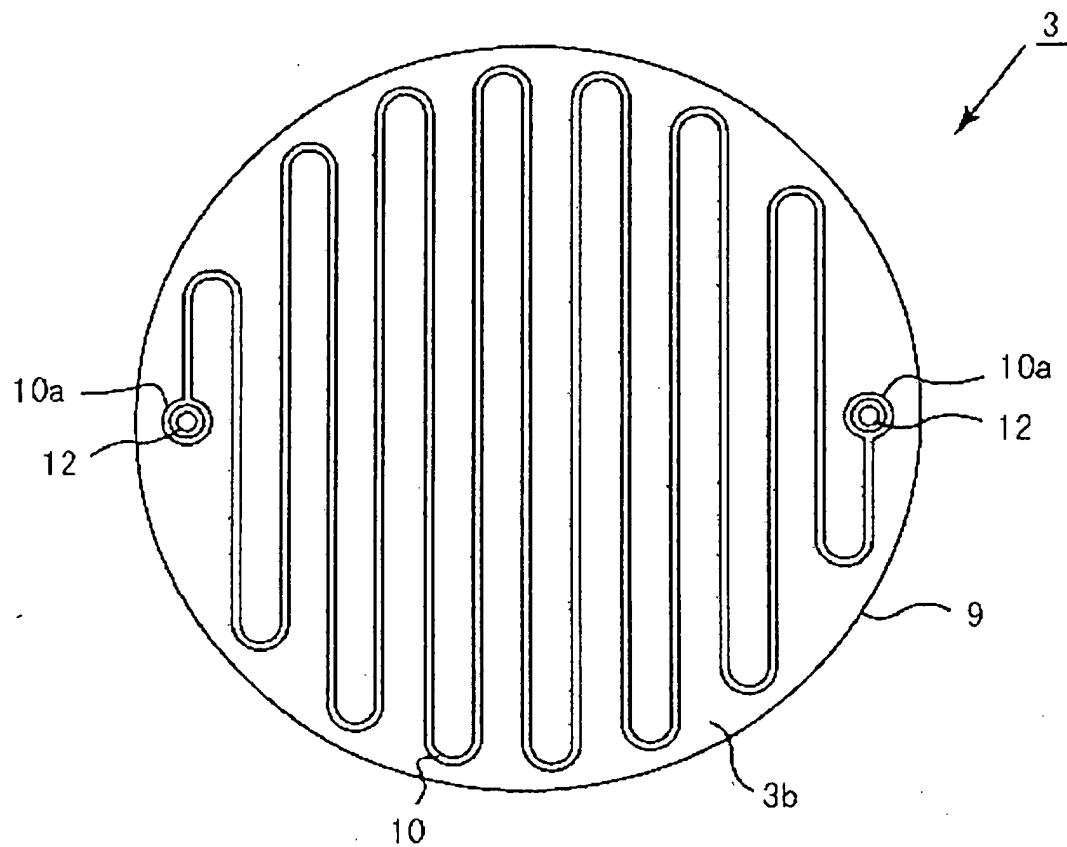


Fig.3

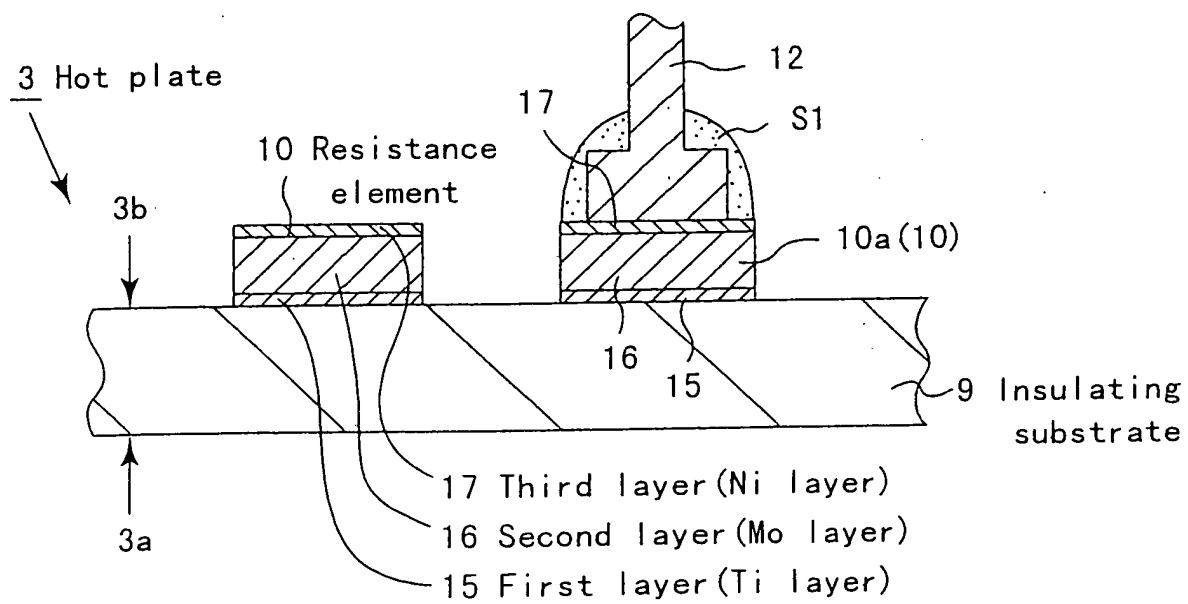
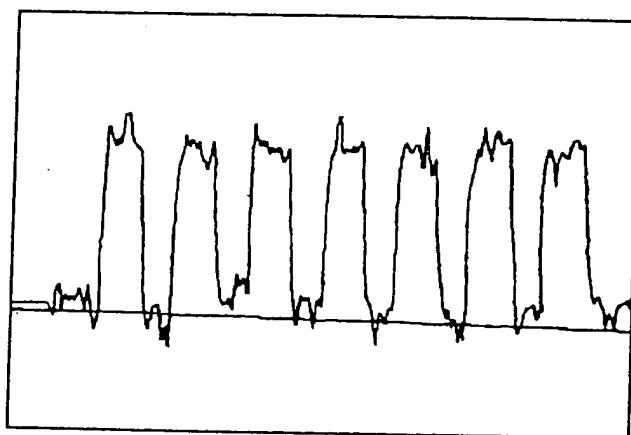


Fig.4

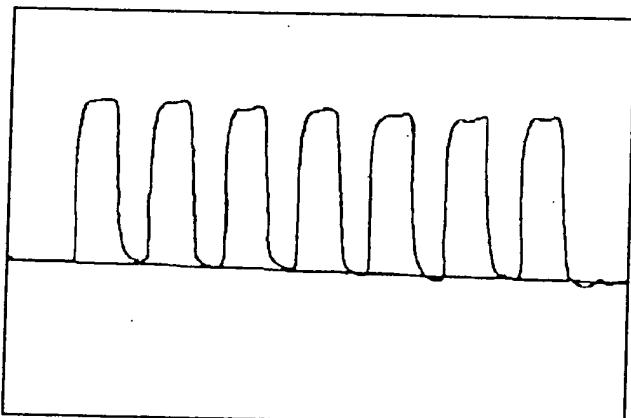
(a)

$Ra=0.5$



(b)

$Ra=0.1$



(c)

$Ra=0.03$

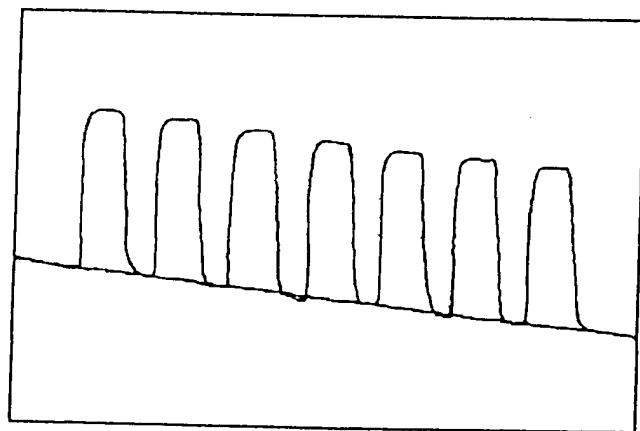
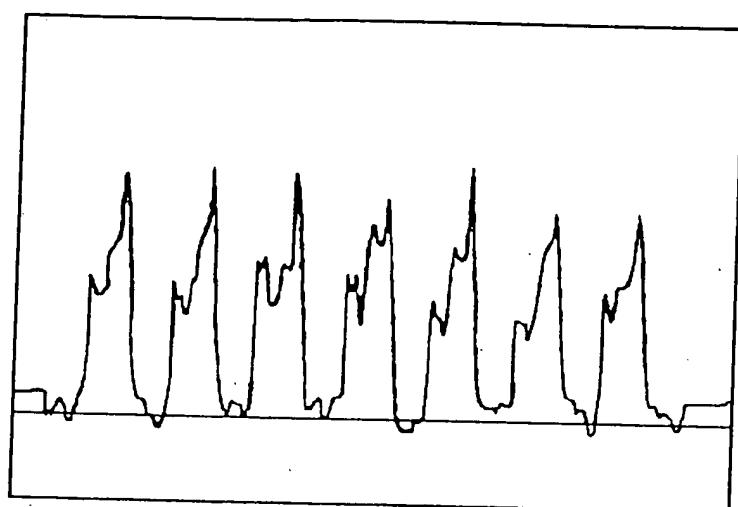


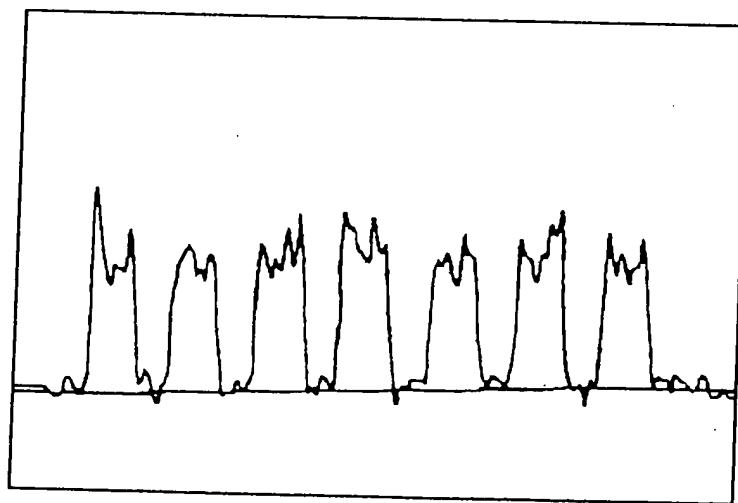
Fig. 5

(a)



Perpendicular to the printing direction

(b)



Parallel to the printing direction